

For more information and technical assistance contact:

Chevron Phillips Chemical Company LP  
P.O. Box 4910  
The Woodlands, TX 77387-4910  
800.231.1212



PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

# Marlex<sup>®</sup> EHM 6004

HIGH DENSITY POLYETHYLENE

This high molecular weight, ethylene homopolymer is tailored for lightweight blow molded containers that:

- Require excellent stiffness
- Require exceptional processability
- Are durable and recyclable for sustainability

This resin meets these specifications:

- ASTM D4976 – PE 245
- FDA 21 CFR 177.1520(c) 2.2, use conditions B through H per 21 CFR 176.170(c)

Typical blow molded applications for EHM 6004 include:

- Dairy bottles
- Liquid food packaging
- Caulking tubes

NOMINAL PHYSICAL PROPERTIES <sup>(1)</sup>	English	SI	Method
<b>Density</b>	---	0.963 g/cm <sup>3</sup>	ASTM D1505
<b>Melt Index</b> , (190/2.16)	---	0.37 g/10 min	ASTM D1238
<b>Tensile Strength at Yield</b> , 2 in/min, Type IV bar	4,500 psi	31 MPa	ASTM D638
<b>Elongation at Break</b> , 2 in/min, Type IV bar	500%	500%	ASTM D638
<b>Flexural Modulus</b> , Tangent - 16:1 span:depth, 0.5 in/min	240,000 psi	1,650 MPa	ASTM D790
<b>ESCR</b> , Condition B (100% Igepal), F50	15 h	15 h	ASTM D1693
<b>Brittleness Temperature</b> , Type A, Type I specimen	<-103°F	<-75°C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variances and therefore should not be used for specifications purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Revision Date February, 2009

Another quality product from



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.